

# Extruder Plate Mount - WA-140-S

## Step 1

This part serves as a partial mount for the extruder. Cut the part with the outside dimensions shown. Drill a 7/16" hole at the location shown. This hole will permit the barrel to protrude through this wood. The hole is a bit larger than the actual barrel for adjustment and slight errors in drilling. Two holes will be drilled laterally as shown in the illustration at the bottom. These holes must be aligned with the holes in the part on the top.

Insert this part onto the mounting screws located at the z-axis rail support. Make sure the part is oriented so that the 7/16" hole is aligned so that the barrel will align between the bearing and serrated hub on the motor shaft and that the 7/16" hole is away from the z-axis rail support (against the extruder stepping motor mount).

