

Table -
WA-060-S

Step 1

Use the rail to mark the centers for the sixteen (16) 5/16" counterbores to be drilled. Make sure the rails are positioned so that the bearings will have enough clearance. the counterbores should be 3/16" depth. You can make the counterbores deeper; however, you will need to cut-off the ends of the screws that protrude past the nuts.

The line of the rail is shown to assist in the alignment and positioning.

