

**ZY Plate -
WA-050-S**

Step 2

Drill three 1/4" holes to permit screws to be inserted for the y-axis motor mount.

Cut the corners as shown to permit the best length of travel.

The three holes above completes the holes necessary to fasten the y-axis motor mount to this part. The cut-outs along the two top corners of the part allow the assembly more travel along the y-axis. The bottom left corner cutout is optional and can be customized. This is also true for the bottom right corner.

