

Lower Structural Side - WA-001-S

Step 2

A total of 12 cuts are required for this step. If the large holes were not created in the last step, then the cuts for bearing clearance are also not necessary.

This is the second step in creating the gantry sides. The first change that you will notice right away from the previous step is four of the holes are missing. These four holes are only needed on one of the gantry sides. You will also notice the bearings shown in place. This illustrates the clearance needed and rationale for the cuts around the large holes. Remember that these cuts are optional if the bearing holder is made to protrude the gantry side.

